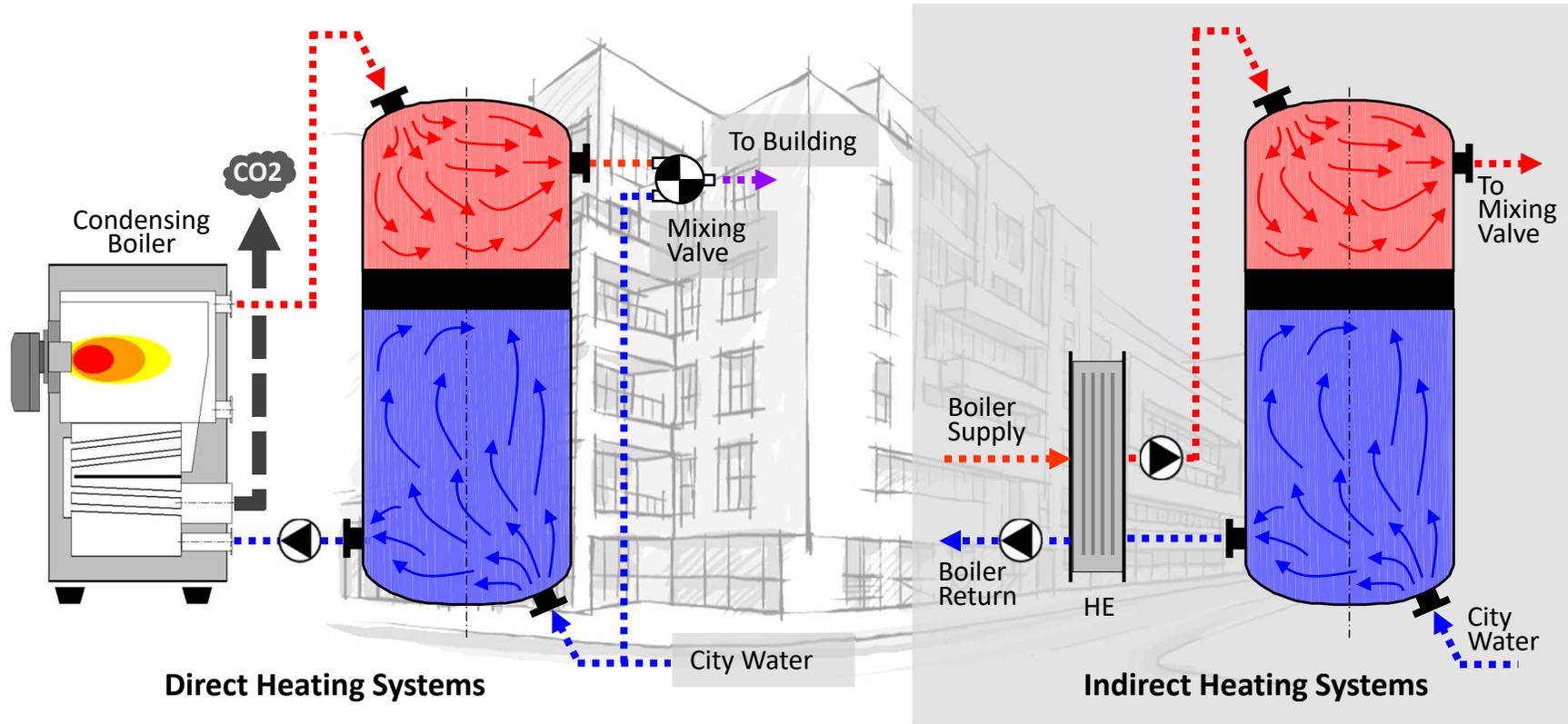


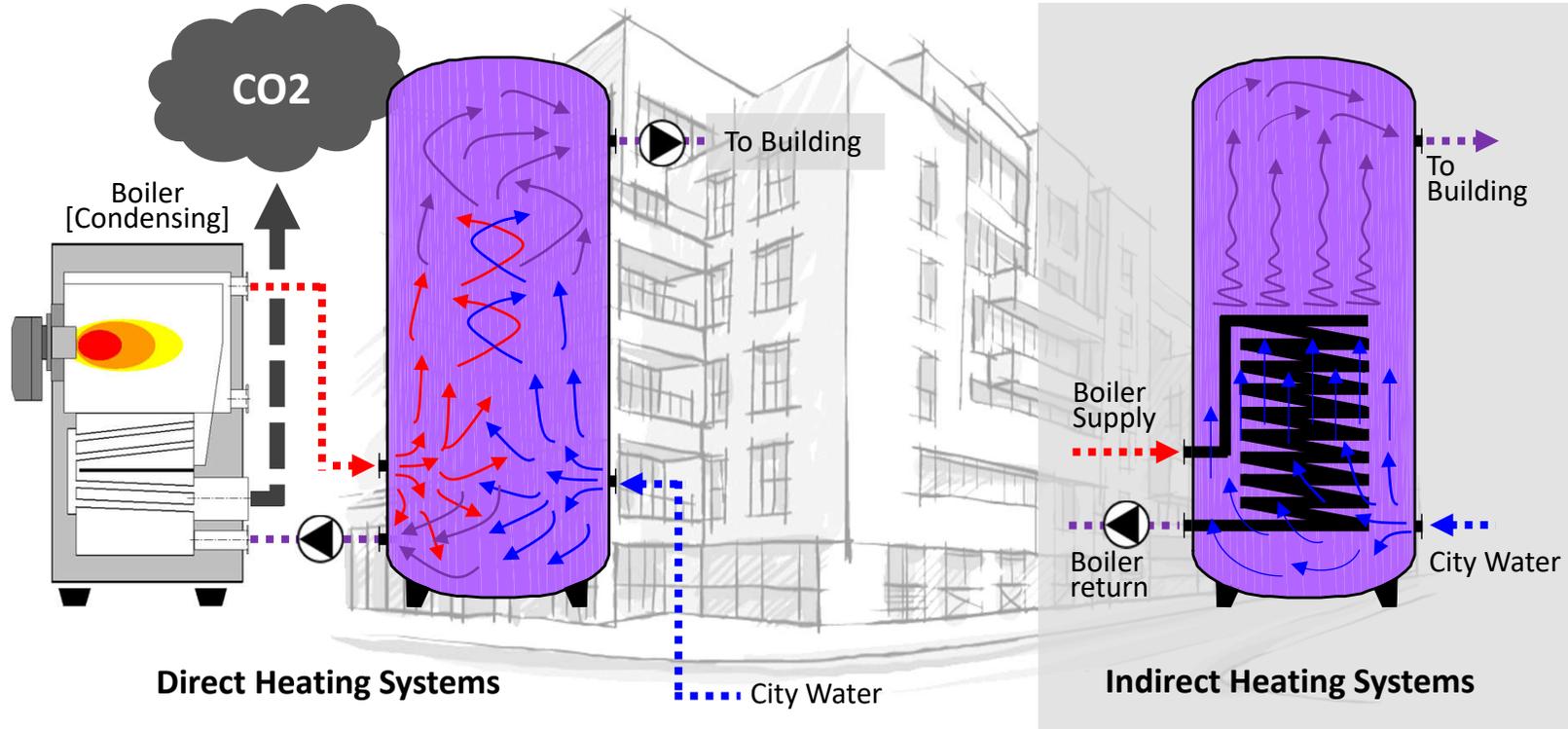
DOMESTIC HOT WATER HEATING – SBT BUFFER



LEGEND:

- P – Pump
- HE – Heat Exchanger
- SBT – Split Buffer Tank
- ▶ Low Temp. Return
- ▶ High Temp. Supply
- ▶ Medium Temp. [Mixed water]

DOMESTIC HOT WATER HEATING – COMMERCIAL BUFFER



LEGEND:

- P – Pump
- E – Heat Exchanger
- SBT – Split Buffer Tank
- ▶ Low Temp. Return
- ▶ High Temp. Supply
- ▶ Medium Temp. [Mixed water]



SBT DOMESTIC HOT WATER HEATING ADVANTAGE

- Replacing existing boiler-direct/indirect heating [operating with conventional commercial buffers/water heaters] with new boiler-SBT doubles hot water production capacity.
- Condensing-boiler/SBT system operation installation increase energy efficiencies by 40% due to higher $\Delta T \approx 40^{\circ}\text{C}/50^{\circ}\text{C}$ operation, compared to $\Delta T \approx 10^{\circ}\text{C}/20^{\circ}\text{C}$.
- New SBT on-stream control optimize hot water tank capacity by overcoming inefficient hotwell temperature censoring on conventional commercial tanks.
- Reduce boiler wear and tear maintenance costs caused by short-cycling.
- Allow seamless building-heating/DHW operation. Many building heating/DHW integrated systems impose DHW high-temperature requirements to the building's secondary heating system, forcing boilers to continuously operate on non-condensing mode.
- Reduce CO₂e emissions from boiler-DHW inefficient operation.
- Improve cash flow opportunities from reduced CO₂ emissions.